

Characteristics

**Pilot Operated Directional Control Valves
Series D31DW, D41VW - D111VW**

The D31, D41, D81, D91 and D111 are electrically controlled 4/3 or 4/2 way directional control valves. The valves are pilot operated by an NG6 valve.

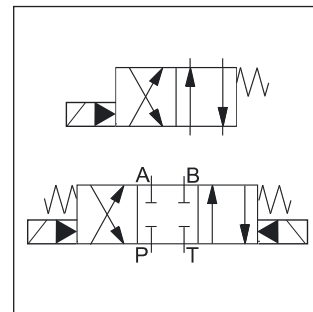
Pressure and flow of the pilot oil have a significant influence on the response time of the spool in the main stage.

In order to guarantee a save switching of the spool please choose the appropriate pilot oil supply and drain option. (Spools with a connection P to T need an external pressure supply or an integral check valve. For spools with negative cross-over position the same options are recommended.)

The minimum pilot pressure must be ensured for all operating conditions of the directional valve.

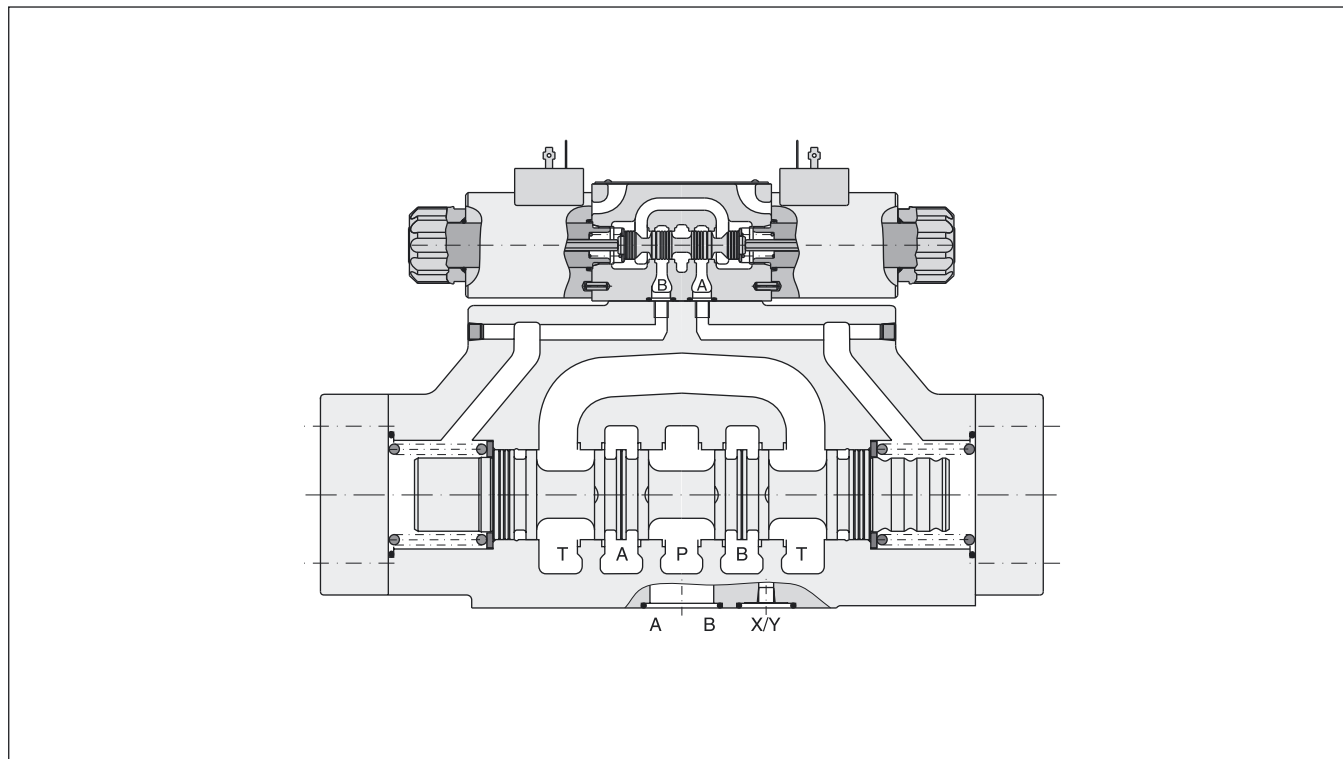


D41VW



2

D81VW



2

D

Series

1

Style

W

Spool type

Spool position

Directional control valve

Series

Pilot NG 06

Style

Electrically operated

Spool type

Spool position

| Code | Bore | Size |
|------|-------|------|
| 3 | Ø11mm | NG10 |
| 4 | Ø20mm | NG16 |
| 8 | Ø26mm | NG25 |
| 9 | Ø32mm | NG25 |
| 11 | Ø50mm | NG32 |

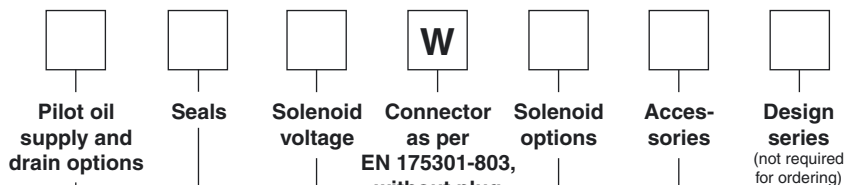
| Code | Style |
|------|----------------|
| D | D3 |
| V | D4, D8/9, D111 |

| 3 position spools | | |
|-------------------|------------|---|
| Code | Spool type | |
| | a | b |
| 1 ²⁾ | | |
| 2 ²⁾ | | |
| 3 ³⁾ | | |
| 4 ³⁾ | | |
| 5 ³⁾ | | |
| 6 ³⁾ | | |
| 7 ³⁾ | | |
| 9 ¹⁾²⁾ | | |
| 11 ³⁾ | | |
| 14 ³⁾ | | |
| 15 ³⁾ | | |
| 16 ³⁾ | | |
| 21 ³⁾ | | |
| 22 ³⁾ | | |
| 31 ⁵⁾ | | |
| 32 ⁵⁾ | | |
| 54 ⁴⁾ | | |
| 81 ²⁾ | | |
| 82 ²⁾ | | |

| 2 position spools | | |
|-------------------|------------|---|
| Code | Spool type | |
| | a | b |
| 20 ²⁾ | | |
| 26 ³⁾ | | |
| 30 ²⁾ | | |

- 1) Consider specific spool position.
- 2) All sizes (D31, D41, D81, D91, D111) available
- 3) Only D31, D41, D81, D91 available
- 4) Only D41, D81, D91, D111 available
- 5) Only D31, D81, D91 available

| 3 position spools | | | |
|-------------------|-----------------------|--------------|-------------------------------------------------------------------------------------------|
| Code | all 3 position spools | | |
| C ²⁾ | | | 3 positions. Spring offset in position "0". Operated in position "a" or "b". |
| | Standard | Spool type 9 | |
| E ²⁾ | | | 2 positions. Spring offset in position "0". |
| F ²⁾ | | | 2 positions. Operated in position "0". |
| K ²⁾ | | | 2 positions. Spring offset in position "0". |
| M ²⁾ | | | 2 positions. Operated in position "0". |
| R ³⁾ | | | 2 positions, detent. Operated in position "0" or "b". |
| S ³⁾ | | | 2 positions, detent. Operated in position "0" or "a". No centre in offset position. |
| 2 position spools | | | |
| Code | Spool position | | |
| B ²⁾ | | | Spring offset in position "b". Operated in position "a". |
| D ³⁾ | | | Detent, operated in position "a" or "b". No centre or offset position. |
| H ²⁾ | | | Spring offset in position "a". Operated in position "b". |



| Code | Inlet | Outlet |
|-----------------|----------------------|-----------------|
| 1 | Internal | External |
| 2 | External | External |
| 3 ⁶⁾ | Integral check valve | External |
| 4 ⁷⁾ | Internal | Internal |
| 5 ⁶⁾ | External | Internal |
| 6 | Integral check valve | Internal |

⁶⁾ Only D41, D81 available.
⁷⁾ Not for spools 2, 7, 9, 14, 30, 31, 32, 54 available.

| Code | Seals |
|----------|------------|
| N | NBR |
| V | FPM |

| Code | Voltage |
|-----------------|-----------------------|
| K | 12V = |
| J | 24V = |
| U ⁸⁾ | 98V = |
| G ⁸⁾ | 205V = |
| Y | 110V 50Hz / 120V 60Hz |
| T | 230V 50Hz / 240V 60Hz |

⁸⁾ For AC voltage use plug with rectifier. Please order rectifier plug separately.

| Code | Solenoid option |
|-------------|------------------------------------------|
| omit | Standard solenoid without options |
| T | without manual override |

| Code | Accessories |
|---------------------------|---------------------------------------|
| omit ⁹⁾ | Standard valve w/o accessories |
| 2 ⁹⁾ | Pilot with press. reducing valve |
| 7 ⁹⁾ | Pilot choke, meter-out |
| 8 ¹⁰⁾ | Stroke adjustment side B |
| 9 ¹⁰⁾ | Stroke adjustment side A |
| 60 ⁹⁾ | Pilot choke, meter-in |
| 89 ¹⁰⁾ | Stroke adjustment side A and B |

⁹⁾ All sizes (D31, D41, D81, D91, D111) available.
¹⁰⁾ Only D31, D41, D81, D91 available.

Bold letters =
Short-term availability

Further spool types and solenoid voltages on request.
 Explosion proof solenoids EEx me II on request.

With inductive position control

2

D

Directional control valve

Series

1

Pilot NG 06

Style

W

Electrically operated

Spool type

Spool position

| Code | Bore | Size |
|------|-------|------|
| 3 | Ø11mm | NG10 |
| 4 | Ø20mm | NG16 |
| 8 | Ø26mm | NG25 |
| 9 | Ø32mm | NG25 |
| 11 | Ø50mm | NG32 |

| Code | Style |
|------|----------------|
| D | D3 |
| V | D4, D8/9, D111 |

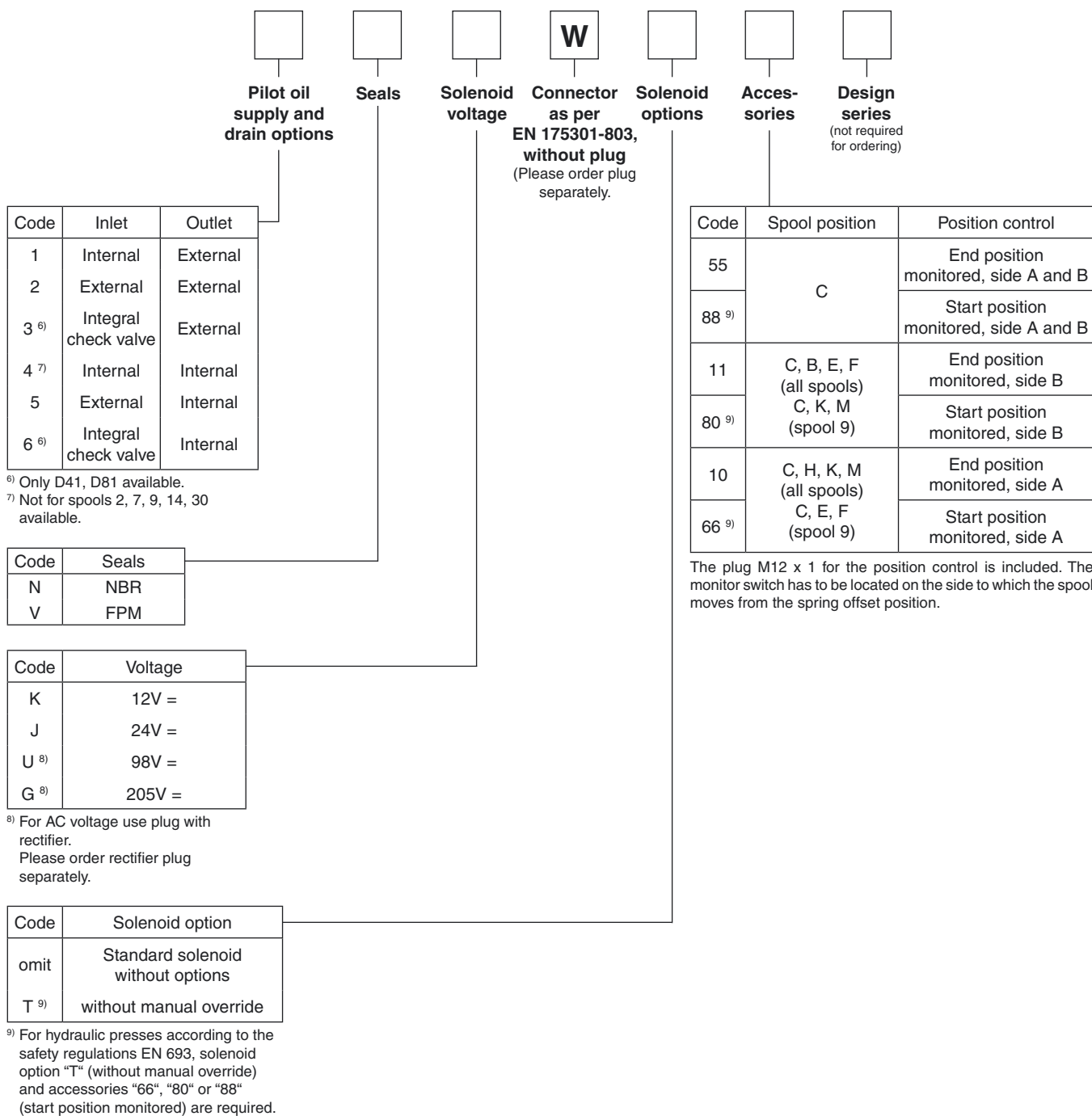
| 3 position spools | |
|--------------------|------------|
| Code | Spool type |
| 1 ²⁾ | a 0 b |
| 2 ⁵⁾ | |
| 3 ³⁾ | |
| 4 ³⁾ | |
| 7 ⁵⁾ | |
| 9 ^{1) 4)} | |
| 11 ⁵⁾ | |
| 14 ⁵⁾ | |
| 15 ³⁾ | |

| 2 position spools | |
|-------------------|------------|
| Code | Spool type |
| 20 ²⁾ | a b |
| 30 ⁵⁾ | |

- ¹⁾ Consider specific spool position.
- ²⁾ All sizes (D31, D41, D81, D91, D111) available
- ³⁾ Only D31, D41, D81, D91 available
- ⁴⁾ Only D41, D81, D91, D111 available
- ⁵⁾ Only D41, D81, D91 available

| 3 position spools | | |
|-------------------|--------------------------------|------------------------------------------------------------------------------|
| Code | all 3 position spools | |
| C | | 3 positions. Spring offset in position "0". Operated in position "a" or "b". |
| | Standard | Spool type 9 |
| E | | 2 positions. Spring offset in position "0". Operated in position "a". |
| | | Operated in position "b". |
| F | | 2 positions. Spring offset in position "0". Operated in position "a". |
| | Spring offset in position "b". | Operated in position "0". |
| K | | 2 positions. Spring offset in position "0". Operated in position "b". |
| | | Operated in position "a". |
| M | | 2 positions. Spring offset in position "0". Operated in position "a". |
| | Spring offset in position "b". | Operated in position "0". |

| 2 position spools | | |
|-------------------|----------------|----------------------------------------------------------|
| Code | Spool position | |
| B | | Spring offset in position "b". Operated in position "a". |
| H | | Spring offset in position "a". Operated in position "b". |



Attention

The adjustment of the position control is factory set and sealed. Replacement and repairs can only be undertaken by the manufacturer.

2

| General | | | Directional spool valve | | | | | |
|---------------------------------------|--------------------------------------------------------------------------|---------|----------------------------------------------------------------------------------------------------|-----------------|-----------------|---------------|-------------------------------|-------------------------------|
| Design | Solenoid | | | | | | | |
| Actuation | Solenoid | | | | | | | |
| Series | | | D31 | D41 | D81/91 | D111 | | |
| Size | | | NG10 | NG16 | NG25 | NG32 | | |
| Weight (1/ 2 solenoids) | [kg] | | 6.0 / 6.6 | 9.7 / 10.3 | 17.9 / 18.6 | 67.4 / 68.0 | | |
| Mounting interface | | | DIN 24340 A10 | DIN 24340 A16 | DIN 24340 A25 | DIN 24340 A32 | | |
| | | | ISO 4401 | ISO 4401 | ISO 4401 | ISO 4401 | | |
| | | | NFPA D05 | NFPA D07 | NFPA D08 | NFPA D10 | | |
| | | | CETOP RP 121-H | | | | | |
| Mounting position | unrestricted, preferably horizontal | | | | | | | |
| Ambient temperature | [°C] | | -25...+50 (without inductive position control) | | | | | |
| | [°C] | | 0...+50 (with inductive position control) | | | | | |
| Hydraulic | | | | | | | | |
| Max. operating pressure | [bar] | | Pilot drain internal: P, A B, X: 350; T, Y: 105 Pilot drain external: P, A B, T, X: 350; Y: 105 | | | | | |
| Fluid | Hydraulic oil in accordance with DIN 51524 / 51525 | | | | | | | |
| Fluid temperature | [°C] | | -25 ... +70 | | | | | |
| Viscosity permitted | [cSt] / [mm ² /s] | | 2.8...400 | | | | | |
| Viscosity recommended | [cSt] / [mm ² /s] | | 30...80 | | | | | |
| Filtration | ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7) | | | | | | | |
| Flow max. | [l/min] | | 150 | 300 | 700 | 2000 | | |
| Leakage at 350 bar (per flow path) | [ml/min] | | up to 100* | up to 200* | up to 800* | up to 5000* | | |
| | | | *depending on spool | | | | | |
| Opening pressure integral check valve | [bar] | | n.a. | see p/Q diagram | see p/Q diagram | n.a. | | |
| Minimum pilot supply pressure | [bar] | | 5 | | | | | |
| Static / Dynamic | | | | | | | | |
| Step response at 95% | [ms] | | Energized / De-energized | | | | | |
| DC solenoids | Pilot pressure | 50 bar | 60 / 40 | 95 / 65 | 150 / 170 | 470 / 390 | | |
| | | 100 bar | 55 / 40 | 75 / 65 | 110 / 170 | 320 / 390 | | |
| | | 250 bar | 55 / 40 | 60 / 65 | 90 / 170 | 210 / 390 | | |
| | | 350 bar | 55 / 40 | 60 / 65 | 85 / 170 | 200 / 390 | | |
| AC solenoids | Pilot pressure | 50 bar | 40 / 30 | 75 / 55 | 130 / 155 | 450 / 375 | | |
| | | 100 bar | 35 / 30 | 65 / 55 | 90 / 155 | 300 / 375 | | |
| | | 250 bar | 35 / 30 | 40 / 55 | 70 / 155 | 190 / 375 | | |
| | | 350 bar | 35 / 30 | 40 / 55 | 65 / 155 | 180 / 375 | | |
| Electrical characteristics | | | | | | | | |
| Duty ratio | 100% ED; CAUTION: coil temperature up to 150 °C possible | | | | | | | |
| Protection class | IP 65 in accordance with EN 60529 (plugged and mounted) | | | | | | | |
| | | Code | K | J | U | G | Y | T |
| Supply voltage / ripple | [V] | | 12 V = | 24 V = | 98 V = | 205 V = | 110V at 50Hz/ 120V at 60Hz | 230V at 50Hz/ 240V at 60Hz |
| Tolerance supply voltage | [%] | | ±10 | ±10 | ±10 | ±10 | ±5 | ±5 |
| Current consumption hold | [A] | | 2.5 | 1.25 | 0.31 | 0.15 | 0.58 / 0.49 | 0.31 / 0.26 |
| Current consumption in rush | [A] | | 2.5 | 1.25 | 0.31 | 0.15 | 2.1 / 2.0 | 1.05 / 1.0 |
| Power consumption hold | [W] | | 30 | 30 | 30 | 30 | 64 / 59 VA | 68 / 62 VA |
| Power consumption in rush | [W] | | 30 | 30 | 30 | 30 | 231 / 240 VA | 231 / 240 VA |
| Solenoid connection | Connector as per EN 175301-803, solenoid identification as per ISO 9461. | | | | | | | |
| Wiring min. | [mm ²] | | 3 x 1.5 recommended | | | | | |
| Wiring length max. | [m] | | 50 recommended | | | | | |

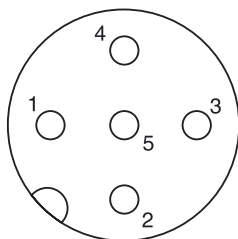
With electrical connections the protective conductor (PE ⚡) must be connected according to the relevant regulations.

Electrical characteristics of position control M12x1

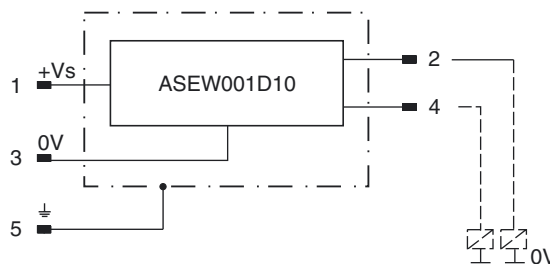
| | | |
|----------------------------------------|--------------------|---------------------------------------------------------|
| Protection class | | IP 65 in accordance with EN 60529 (plugged and mounted) |
| Ambient temperature | [°C] | 0...+50 |
| Supply voltage / ripple | [V] | 18...42 / 10% |
| Current consumption without load | [A] | ≤ 30 |
| Max. output current per channel, ohmic | [mA] | 400 |
| Min. output load per channel, ohmic | [kOhm] | 100 |
| Max. output drop at 0.2A | [V] | ≤ 1.1 |
| Max. output drop at 0.4A | [V] | ≤ 1.6 |
| EMC | | EN50081-1 / EN50082-2 |
| Max. tolerance ambient field strength | [A/m] | <1200 |
| Min. distance to next AC solenoid | [m] | >0.1 |
| Interface | | M12x1 |
| Wiring min. | [mm ²] | 5 x 0.25 brad shield recommended |
| Wiring length max. | [m] | 50 recommended |

2

M12 pin assignment



- 1 + Supply 18...42V
- 2 Normally open
- 3 0V
- 4 Normally closed
- 5 Earth ground



Definitions

Start position monitored:

The valve is de-energized. The inductive switch gives a signal at the moment (below 15% spool stroke) when the spool leaves the spring offset position.

End position monitored:

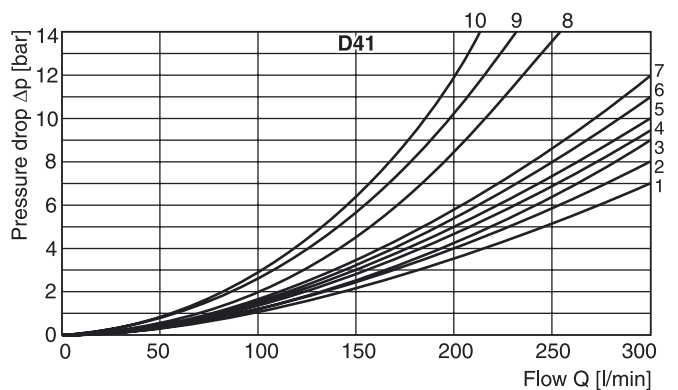
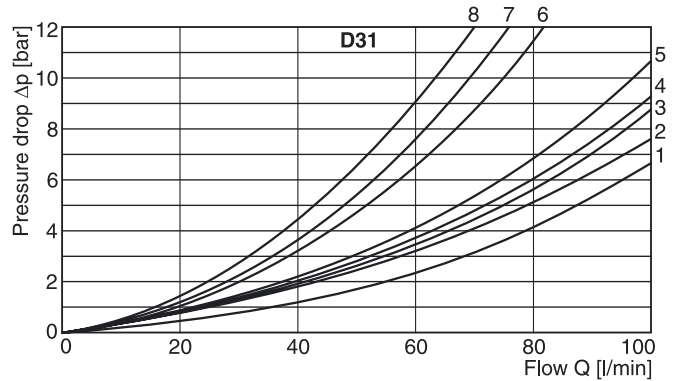
The inductive switch gives a signal before the end position is reached. (above 85% spool stroke).

The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number

for each spool type, operating position and flow direction is given in the table below.

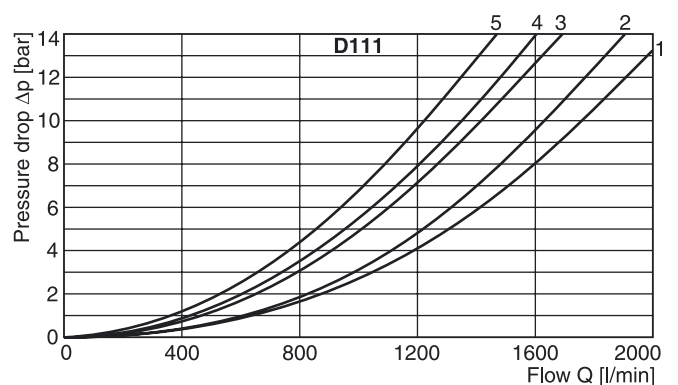
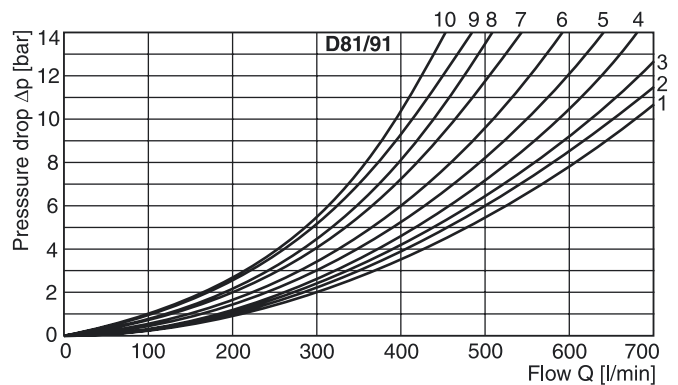
D31DW and D41VW

| Spool Code | Curve number | | | | | | | | | |
|------------|--------------|----|-----|----|-----|----|-----|----|-----|----|
| | P-A | | P-B | | P-T | | A-T | | B-T | |
| | D3 | D4 | D3 | D4 | D3 | D4 | D3 | D4 | D3 | D4 |
| 1 | 3 | 1 | 3 | 1 | - | - | 1 | 4 | 1 | 5 |
| 2 | 3 | 1 | 3 | 2 | 4 | 6 | 1 | 4 | 1 | 6 |
| 3 | 3 | 1 | 4 | 2 | - | - | 1 | 5 | 1 | 6 |
| 4 | 3 | 1 | 3 | 1 | - | - | 1 | 5 | 1 | 5 |
| 5 | 3 | 2 | 4 | 2 | - | - | 1 | 3 | 1 | 5 |
| 6 | 3 | 1 | 3 | 2 | - | - | 1 | 3 | 1 | 6 |
| 7 | 4 | 1 | 3 | 1 | - | 6 | 1 | 4 | 1 | 5 |
| 9 | 3 | 2 | 3 | 9 | 8 | 8 | 1 | 7 | 1 | 10 |
| 11 | 3 | 1 | 3 | 1 | - | - | 1 | 4 | 1 | 5 |
| 14 | 3 | 1 | 4 | 1 | - | 6 | 1 | 4 | 1 | 5 |
| 15 | 4 | 1 | 3 | 2 | - | - | 1 | 4 | 1 | 6 |
| 16 | 4 | 2 | 3 | 2 | - | - | 1 | 3 | 1 | 5 |
| 20 | 3 | 3 | 4 | 5 | - | - | 1 | 3 | 1 | 5 |
| 21 | 4 | 2 | 3 | 8 | - | - | 1 | 2 | - | - |
| 22 | 3 | 8 | 4 | 2 | - | - | - | - | 1 | 3 |
| 26 | 3 | 3 | 3 | 5 | - | - | - | - | - | - |
| 30 | 3 | 2 | 1 | 3 | - | - | 1 | 6 | 1 | 7 |
| 54 | - | 2 | - | 3 | - | - | - | 6 | - | 7 |



D81/D91VW and D111VW

| Spool Code | Curve number | | | | | | | | | |
|------------|--------------|-----|------|-----|------|-----|------|-----|------|-----|
| | P-A | | P-B | | P-T | | A-T | | B-T | |
| | D8/9 | D11 | D8/9 | D11 | D8/9 | D11 | D8/9 | D11 | D8/9 | D11 |
| 1 | 3 | 5 | 2 | 5 | - | - | 3 | 4 | 5 | 1 |
| 2 | 2 | 5 | 1 | 5 | 1 | 5 | 3 | 4 | 5 | 1 |
| 3 | 4 | - | 2 | - | - | - | 3 | - | 6 | - |
| 4 | 4 | - | 3 | - | - | - | 3 | - | 5 | - |
| 5 | 1 | - | 2 | - | - | - | 4 | - | 5 | - |
| 6 | 2 | - | 2 | - | - | - | 4 | - | 6 | - |
| 7 | 3 | - | 1 | - | 7 | - | 3 | - | 5 | - |
| 9 | 4 | 3 | 8 | 3 | 9 | 2 | 4 | 3 | 10 | 1 |
| 11 | 3 | - | 2 | - | - | - | 3 | - | 5 | - |
| 14 | 1 | - | 2 | - | 8 | - | 3 | - | 5 | - |
| 15 | 3 | - | 3 | - | - | - | 4 | - | 5 | - |
| 16 | 3 | - | 3 | - | - | - | 4 | - | 5 | - |
| 20 | 6 | 5 | 5 | 5 | - | - | 6 | 3 | 8 | 1 |
| 21 | 5 | - | 10 | - | - | - | 3 | - | - | - |
| 22 | 10 | - | 5 | - | - | - | - | - | 5 | - |
| 26 | 6 | - | 5 | - | - | - | - | - | - | - |
| 30 | 3 | 5 | 2 | 5 | - | - | 3 | 4 | 5 | 1 |
| 54 | 4 | 5 | 3 | 5 | - | - | 3 | 4 | 5 | 1 |

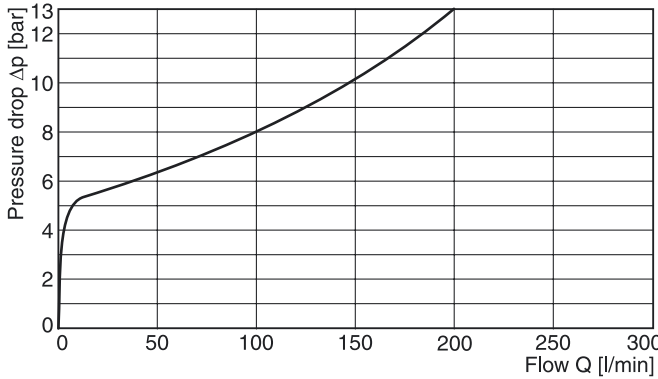


Integral check valve in the P port

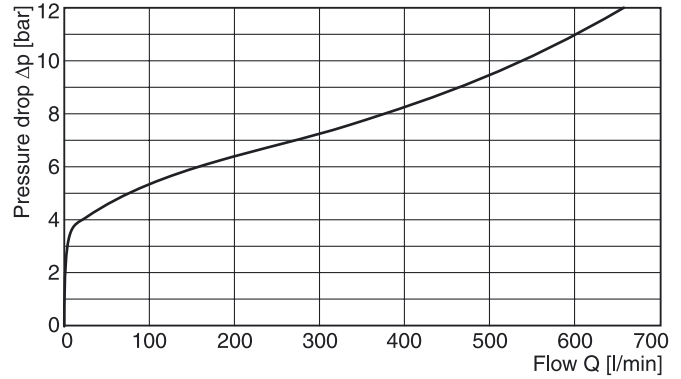
Mounting an integral check valve in the P port is necessary to build up pilot pressure for valves with P to T connection and internal pilot oil supply. The pressure difference at the integral check valve (see performance

curves) is to be added to all flow curves of the P-port of the main valve. Directional valves with an integral check valve are available for the series D41 and D81.

Flow curve D41VW



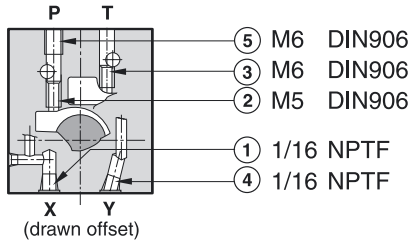
Flow curve D81VW



Pilot oil inlet (supply) and outlet (drain)

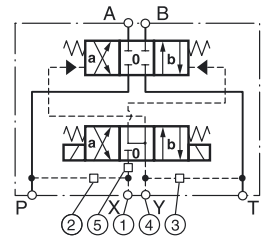
Series

D31DW



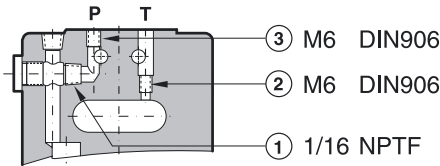
○ open, ● closed

| Pilot oil | | 1 | 2 | 3 | 4 | 5 |
|-----------|----------|---|---|---|---|---------------------------|
| Inlet | Outlet | | | | | |
| internal | external | ● | ○ | ● | ○ | Orifice $\varnothing 1,2$ |
| external | external | ○ | ● | ● | ○ | Orifice $\varnothing 1,2$ |
| internal | internal | ● | ○ | ○ | ● | Orifice $\varnothing 1,2$ |
| external | internal | ○ | ● | ○ | ● | Orifice $\varnothing 1,2$ |



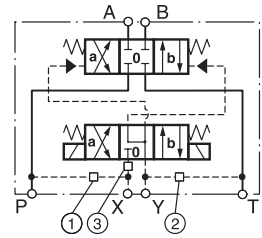
Series

D41VW



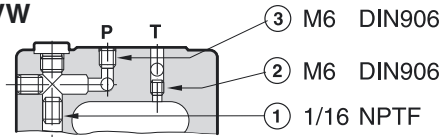
○ open, ● closed

| Pilot oil | | 1 | 2 | 3 |
|-----------|----------|---|---|---------------------------|
| Inlet | Outlet | | | |
| internal | external | ○ | ● | Orifice $\varnothing 1,5$ |
| external | external | ● | ● | Orifice $\varnothing 1,5$ |
| internal | internal | ○ | ○ | Orifice $\varnothing 1,5$ |
| external | internal | ● | ○ | Orifice $\varnothing 1,5$ |



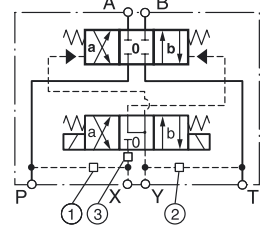
Series

D81/91VW



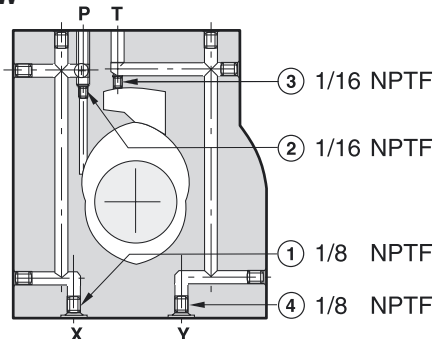
○ open, ● closed

| Pilot oil | | 1 | 2 | 3 |
|-----------|----------|---|---|---------------------------|
| Inlet | Outlet | | | |
| internal | external | ○ | ● | Orifice $\varnothing 1,5$ |
| external | external | ● | ● | Orifice $\varnothing 1,5$ |
| internal | internal | ○ | ○ | Orifice $\varnothing 1,5$ |
| external | internal | ● | ○ | Orifice $\varnothing 1,5$ |



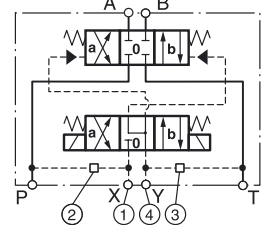
Series

D111VW



○ open, ● closed

| Pilot oil | | 1 | 2 | 3 | 4 |
|-----------|----------|---------------------------|---------------------------|---|---|
| Inlet | Outlet | | | | |
| internal | external | ● | Orifice $\varnothing 1,5$ | ● | ○ |
| external | external | Orifice $\varnothing 1,5$ | ● | ● | ○ |
| internal | internal | ● | Orifice $\varnothing 1,5$ | ○ | ● |
| external | internal | Orifice $\varnothing 1,5$ | ● | ○ | ● |

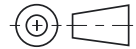
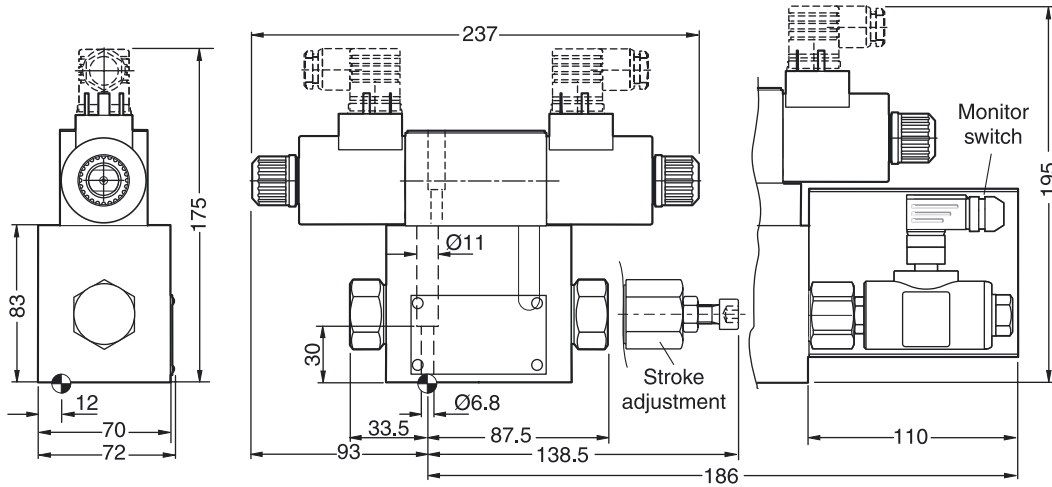


All orifice sizes for standard valves

D3-D11_UK.INDD CM

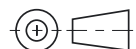
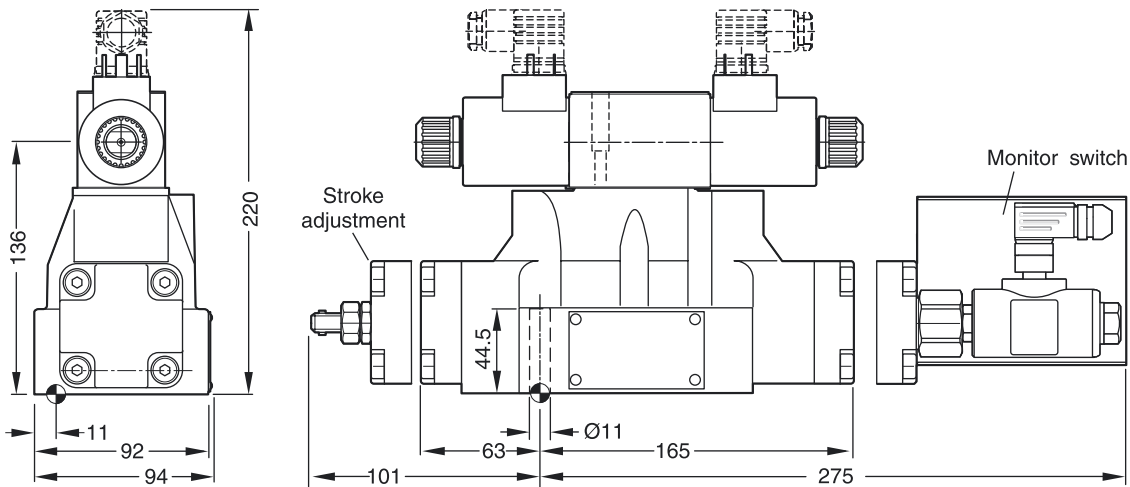
D31DW

2



| Surface finish | Kit | Kit | Kit | Kit |
|----------------|-------|--------------------------|-----------------|----------------------------------------------|
| | BK385 | 4x M6x40 DIN 912 12.9 | 13.2 Nm ±15% | NBR: SK-D31DW-75 FPM: SK-D31DW-V75 |

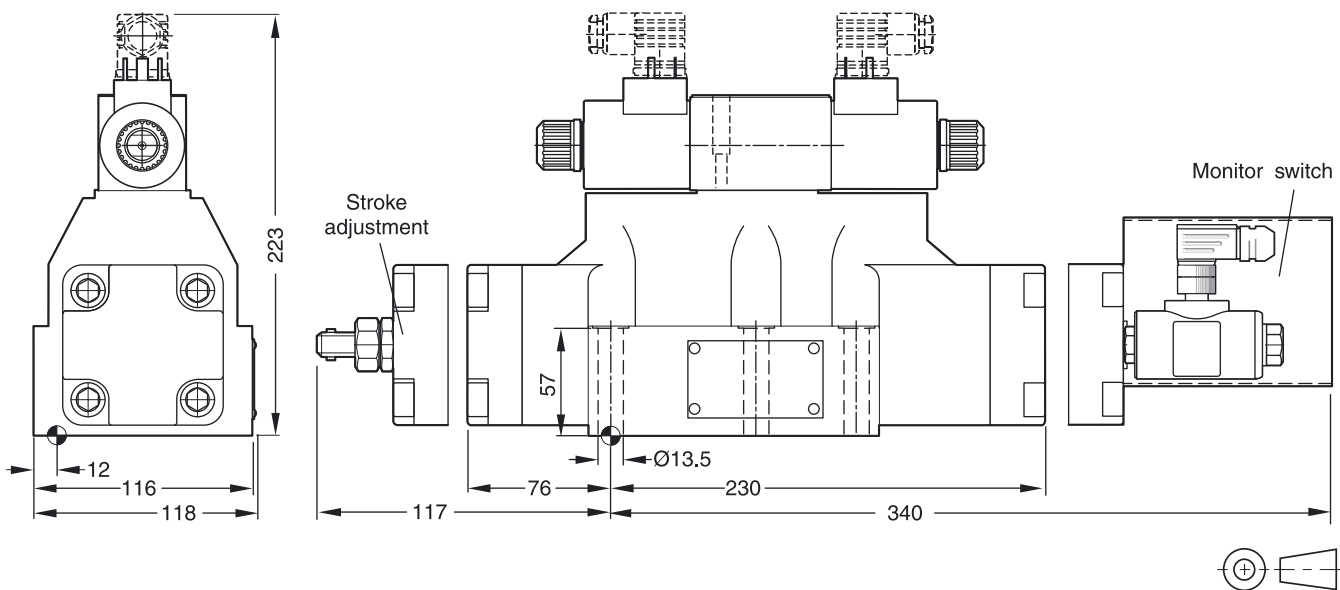
D41VW







| Surface finish | Kit | Kit | Kit | Kit |
|----------------|-------|---------------------------------------|----------------------------|----------------------------------------------|
| | BK320 | 4x M10x60 2x M6x55 DIN 912 12.9 | 63 Nm ±15% 13.2 Nm ±15% | NBR: SK-D41DW-70 FPM: SK-D41DW-V70 |

The space necessary to remove the plug per EN 175301-803, design type AF is at least 15 mm.
 The torque for the screw M3 of the plug has to be 0.5 to 0.6 Nm.

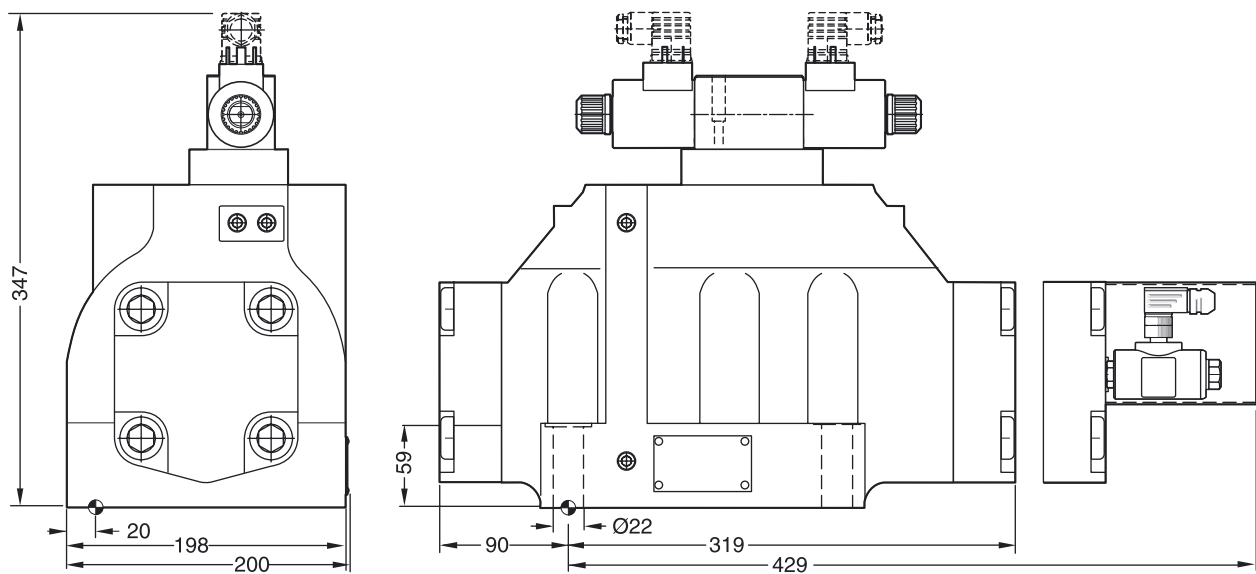
D81/91VW







2

| Surface finish |  Kit |  Kit |  Kit |  Kit |
|------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| $\sqrt{R_{\text{max}} 6.3}$ $\square 0.01/100$ | BK360 | 6x M12x75 DIN 912 12.9 | 108 Nm $\pm 15\%$ | NBR: SK-D81VW-70 / SK-D91VW-70 FPM: SK-D81VW-V70 / SK-D91VW-V70 |

D111VW



| Surface finish |  Kit |  Kit |  Kit |  Kit |
|------------------------------------------------|-----------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| $\sqrt{R_{\text{max}} 6.3}$ $\square 0.01/100$ | BK386 | 6x M20x90 DIN 912 12.9 | 517 Nm $\pm 15\%$ | NBR: SK-D111VW-70 FPM: SK-D111VW-V70 |

The space necessary to remove the plug as per EN 175301-803, design type AF is at least 15 mm.
 The torque for the screw M3 of the plug has to be 0.5 to 0.6 Nm.



